

Figure 65DF-1

Locations of oil plug, etc., and oil capacity


## Precautions

Each point indicated in the mounting positions shown in Figure 65DF-2 represents (starting at top) the oil plug (PT2), oil level (VD), and drain (PT2).
-The mounting positions correspond to code i for the indexing, oscillating, and roller drives. The oil levels indicated in Figure 65DF-2 are given in general figures and will differ according to the profile of the cam and the number of cam followers.

Hollow-shaft model


Fixed-shaft model Figure 65DF-3


Precautions
-Hollow-shaft and Fixed-shaft models are treated as custom designs. For shapes, dimensions, and various specifications, contact Sankyo.

Specifications
Table 65DF-1

| Item | Symbol | Unit | Value | Item | Symbol | Unit | Value | Item | Symbol | Unit | Value |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Output allowable <br> axial load | $\mathrm{P}_{1}$ | N | 68600 | Input allowable <br> axial load | $\mathrm{P}_{4}$ | N | 45080 | Indexing accuracy <br> (1 DWELL) | sec | $\pm 20$ |  |
| Output allowable <br> radial load | $\mathrm{P}_{2}$ | N | 93100 | Input maximum <br> repetitious bending force | $\mathrm{P}_{5}$ | N | 76440 | Indexing accuracy <br> (2 DWELL) | sec | $\pm 40$ |  |
| Output static <br> torque | $\mathrm{T}_{\mathrm{s}}$ | $\mathrm{N} \cdot \mathrm{m}$ | Refer to Torque <br> Capacity Table | Input maximum repetitious <br> allowable torque | $\mathrm{P}_{6}$ | $\mathrm{~N} \cdot \mathrm{~m}$ | 47040 | Indexing accuracy <br> (3 DWELL) | sec | $\pm 60$ |  |
| Output torsional <br> rigidity | $\mathrm{K}_{1}$ | $\mathrm{N} \cdot \mathrm{m}$ <br> $/ \mathrm{rad}$ | $1.37 \times 10^{8}$ | Input torsional <br> rigidity | $\mathrm{K}_{2}$ | $\mathrm{N} \cdot \mathrm{m}$ <br> $/ \mathrm{rad}$ | $7.35 \times 10^{6}$Indexing accuracy <br> (4 DWELL) | sec | $\pm 80$ |  |  |
| Output inertia | $\mathrm{Jo}_{\mathrm{O}}$ | $\mathrm{kg} \cdot \mathrm{m}^{2}$ | 51.5 | Input inertia | $\mathrm{J}_{1}$ | $\mathrm{~kg} \cdot \mathrm{~m}^{2}$ | 87.5 | Repetitive accuracy | sec | 10 |  |
| Output allowable <br> bending moment | $\mathrm{P}_{3}$ | $\mathrm{~N} \cdot \mathrm{~m}$ | 10780 |  |  |  |  | Product weight | kg | 8000 |  |
|  |  |  |  |  |  |  | Housing color |  | Gray |  |  |

[^0]( $1 \mathrm{~N} \fallingdotseq 0.102 \mathrm{kgf}$ )


[^0]:    Note : Input inertia : J is calculated in dwell.

